

N300 Alternator Torque Value Chart ATV-1

Item #	Description	Torque	Units
14	Nut, Rotor	60-65	Ft. lb
18	Screw, Bearing Retainer	35 +/- 5	" lb
20, 26	Nut, Stator Terminal	20 +5/-0	" lb
20	Nut, AUX Terminal, OUTSIDE	15-20	" lb
23	Screw, Positive Heat Sink	15 +5/-0	" lb
23	Screw, Brush Holder	24-25	" lb
30	Through Bolt, Case	40-45	" lb
34	Nut, Battery	95 +/- 5	" lb
40	Nut, Ground Terminal	95 +/- 5	" lb

INSTRUCTIONS: Brush Change

ATV5.SAM

REVISION 5
 03/01/2003